Amendments to the Specification

Page 1, after the title, please insert

-FIELD OF THE INVENTION-

Page 1, before the paragraph, which begins with "During the machining of individual wheels or wheel set of chassis," please insert

-BACKGROUND OF THE INVENTION-

Page 1, before the paragraph, which begins with "The innovation is based on the task to suggest such a support," please insert

-SUMMARY OF THE INVENTION-

Page 5, before the paragraph, which begins with "In the following the innovation will be specified in greater detail by," please insert

-BRIEF DESCRIPTION OF THE FIGURES-

Page 6, before the paragraph, which begins with "A wheel set machining unit 1 is traveling on a repair track 2 in longitudinal direction 3 of a railway vehicle.," please insert

-DETAILED DESCRIPTION-